

Date: Friday, 07/07/2006 1:38:50 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : DOUBLER KIT
Job Number : 27323F	
Estimate Number : 11455	
P.O. Number : <i>N/A</i>	Part Number : D314068
This Issue : 07/07/2006 S.O. No. : <i>N/A</i>	Drawing Number : D3140 REV D1
Prsht Rev. : NC	Project Number : N/A
First Issue : 01/06/2006 Type : SMALL /MED FAB	Drawing Revision : D1
Previous Run : 2520A	Material : <i>N/A</i>
Written By : <i>SEE COMMENT BELOW</i>	Due Date : 08/06/2006 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est. B 02.11.13 Removed D3140-65/-81/-83; Added D3140-301 K J Est. Rev C New dwg rev. ecn781 06.04.18 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D314010	Doubler Assembly
-----	---------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler Assembly

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1	D3140-10	Doubler Assy	<i>B 27341</i>
---	----------	--------------	----------------

Shipped 2

2.0	D3140101
-----	----------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

2	D3140-101	Doubler	<i>B 27342</i>
---	-----------	---------	----------------

3.0	D3140241	Doubler
-----	----------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1	D3140-241	Doubler	<i>B 18470</i>
---	-----------	---------	----------------

Date: Friday, 07/07/2006 1:38:50 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER KIT

Job Number: 27323F

Part Number: D314068

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

4.0	D3140303	Doubler
-----	----------	---------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

2	D3140-303	Doubler	B 26798
---	-----------	---------	---------

5.0	D314087	Doubler
-----	---------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1	D3140-87	Doubler	B 27345
---	----------	---------	---------

6.0	D314092	Doubler
-----	---------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1	D3140-9192	Doubler	NA B 27378
---	------------	---------	------------

7.0	D314095	Doubler
-----	---------	---------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

3	D3140-95	Doubler	B 27346
---	----------	---------	---------

8.0	D314098	Doubler
-----	---------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
-----	-------------	-------------	-------

1	D3140-9198	Doubler	17325 NA B 27347
---	------------	---------	--------------------------------

Date: Friday, 07/07/2006 1:38:50 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER KIT

Job Number: 27323F

Part Number: D314068

Job Number:



Seq. #: Machine Or Operation: Description :

9.0 D314099 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Doubler

Pick:

Qty	Part Number	Description	Batch
1	D3140-99	Doubler	B17326

10.0 D3140104 DOUBLER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3140-104	Doubler	B27343

11.0 D3140106 DOUBLER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3140-106	Doubler	B27344

12.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

13.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

14.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



Dart

N° DE COMMANDE - ORDER NO.	DÉP. - DEPT.	DATE
VENDU À - SOLD TO	EXPÉDIÉ À - SHIP TO	
ADRESSE - ADDRESS	ADRESSE - ADDRESS	

DATE D'EXPÉDITION - SHIPPING DATE		VIA	CONDITIONS - TERMS	N° D'ENR. DE TAXE - TAX REG. NO.	VENDEUR - SALESPERSON
2	D3140-10	B27341	-		
1	D3140-87	B27345	-		
1	D3140-92	B27378	-		
3	D3140-95	B27346	-		
1	D3140-98	B17325	-		
1	D3140-99	B17326	-		
2	D3140-101	B27342	-		
1	D3140-104	B27343	-		
1	D3140-106	B27344	-		
1	D3140-241	B18470	-		
2	D3140-303	B26798	-		
				TPS/GST	
				TVP/PST	
104637		SIGNATURE		N° LIC. - LIC. NO.	TOTAL

L Lacelle

From: mgodin@delastek.com
Sent: June 28, 2006 1:19 PM
To: llacelle@dartaero.com
Subject: doubler

Hello Linda, to produce a new kit of door, we need the next doublers :

X1 D3140-10 qty : 2
D3140-87 qty : 1 B 27345
D3140-92 qty : 1 B 27373
D3140-95 qty : 3 B 27346
D3140-98 qty : 1 B 17325
D3140-99 qty : 1 B 17326
D3140-101 qty : 2 B 27342
X1 D3140-104 qty : 1 B 27343
D3140-106 qty : 1 B 27344
D3140-241 qty : 1 B 18470
D3140-303 qty : 2 B 26798

Please confirm when you can ship the doublers.
Thank you !

Melanie Godin
Delastek inc.